



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-27-2
Job Sheet 166804



Part No: C10-27-2

Job Qty: ~~42 ea~~ 16 ^{DAS 21 9-89}

Part Name: Cage Reinforcement



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 5/4/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C10-27-2 Rev 3 IPP REV A RQ 19.09.05

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/4/18	5/4/18	0.00	0.00	Start Up Container		 DAS 39 9-89 JUN 07 2018 21 9-89
110	Lathe Conv	10 pcs	5/4/18	5/4/18	0.00	0.00	Lathe Conv-1		
120	QC	10 pcs	5/4/18	5/4/18	0.00	0.00	QC2		
170	QC	10 pcs	5/4/18	5/4/18	0.00	0.00	QC8		
220	Packaging	10 pcs	5/4/18	5/4/18	0.00	0.00	Packaging3		
230	QC21-SA	10 Ea	5/4/18	5/4/18	0.00	0.00	QC21		

Part Op 110 - Turn as per dwg.
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R2.250	M1018R2.250	.9000 ft (.075 ea)	90-Start up Operation	SD37949

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R2.250	1	3	0

Part Specifications

Specifications could not be found.



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Plex 4/27/18 7:16 AM dart.larocque.eric

Container No: S077993



Part: C10-27-2

Job No: 166804

Serial No/Batch: S077993

Revision: 3

Inspector:

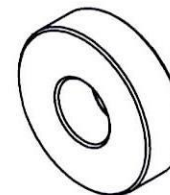
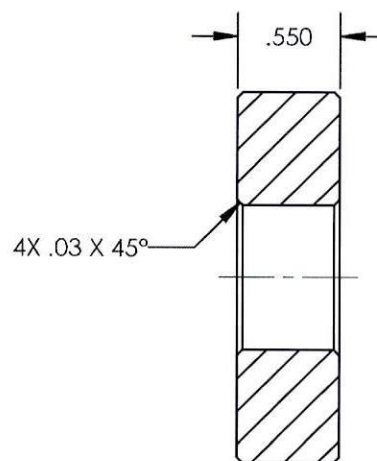
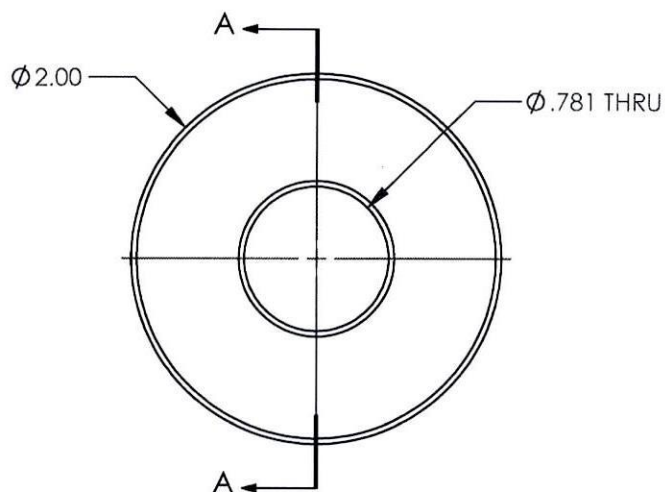
Exp Date: 06/05/2018

Instructions:

Date: 06/05/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0053	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIM WAS Ø.760 IS Ø.765.	6/9/2016	SM	JAG
3	16-0162	CH'D DIM WAS Ø.765 THRU ALL IS Ø.781 THRU ALL, CHANGED MATERIAL WAS 1018 IS 1018/1020 CR.	10/12/2016	RJC	JAG



SECTION A-A

DART AEROSPACE	
TITLE CAGE REINFORCEMENT	
DWG NO. C10-27-2	REV 3
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC	.X $\pm$.1 SURFACES = 125° ✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 5/30/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-27-2	1	CAGE REINFORCEMENT	1018/1020 CR	